

## UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231 www.uspto.gov

| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|-----------------|-------------|----------------------|---------------------|------------------|
| 09/838,521      | 04/19/2001  | Chien-Ping Huang     | 55832               | 9464             |

7590

11/18/2002

DIKE, BRONSTEIN, ROBERTS & CUSHMAN EDWARD & ANGELL P. O. BOX 9169 BOSTON, MA 02209 EXAMINER

MITCHELL, JAMES M

ARTUNIT PAPER NUMBER

2827

DATE MAILED: 11/18/2002

Please find below and/or attached an Office communication concerning this application or proceeding.

| _   |   | 91  |  |  |
|---|---|---|--|--|
|   | Application No.   | Applicant(s)  |  |  |
| ·   | 09/838,521  | HUANG ET AL.  |  |  |
| Office Action Summary   | Examiner  | Art Unit  |  |  |
|   | James Mitchell  | 2827  |  |  |
| The MAILING DATE of this communication of Period for Reply  | appears on the cover sh   | neet with the correspondence address  |  |  |
| A SHORTENED STATUTORY PERIOD FOR REITHE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a  - If NO period for reply is specified above, the maximum statutory per  - Failure to reply within the set or extended period for reply will, by state  - Any reply received by the Office later than three months after the may be arrived patent term adjustment. See 37 CFR 1.704(b).  Status | N. t 1.136(a). In no event, however reply within the statutory minimu iod will apply and will expire SIX atute, cause the application to be | may a reply be timely filed  m of thirty (30) days will be considered timely.  (6) MONTHS from the mailing date of this communication.  come ABANDONED (35 U.S.C. § 133). |  |  |
| 1) Responsive to communication(s) filed on 3  | 30 August 2002 .  |   |  |  |
| 2a)⊠ This action is <b>FINAL</b> . 2b)□   | This action is non-final  |   |  |  |
| Since this application is in condition for all closed in accordance with the practice unc Disposition of Claims   |   |   |  |  |
| 4) Claim(s) 1-10 is/are pending in the application  | tion.   |   |  |  |
| 4a) Of the above claim(s) is/are without  | drawn from consideration  | on.   |  |  |
| 5) Claim(s) is/are allowed.   |   |   |  |  |
| 6)⊠ Claim(s) <u>1-10</u> is/are rejected.   |   |   |  |  |
| 7) Claim(s) is/are objected to.   |   |   |  |  |
| 8) Claim(s) are subject to restriction an   | d/or election requireme   | ent.  |  |  |
| Application Papers  |   |   |  |  |
| 9) The specification is objected to by the Exam   | iner.   |   |  |  |
| 10)☐ The drawing(s) filed on is/are: a)☐ ad   | ccepted or b) Objected  | to by the Examiner.   |  |  |
| Applicant may not request that any objection to   |   |   |  |  |
| 11) The proposed drawing correction filed on  | is: a)  approved  | b) disapproved by the Examiner.   |  |  |
| If approved, corrected drawings are required in reply to this Office action.  |   |   |  |  |
| 12) The oath or declaration is objected to by the Examiner.   |   |   |  |  |
| Priority under 35 U.S.C. §§ 119 and 120   |   |   |  |  |
| 13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).   |   |   |  |  |
| a)⊠ All b)□ Some * c)□ None of:   |   |   |  |  |
| 1. Certified copies of the priority documents have been received.   |   |   |  |  |
| 2. Certified copies of the priority documents have been received in Application No  |   |   |  |  |
| 3. Copies of the certified copies of the paper application from the International * See the attached detailed Office action for a   | Bureau (PCT Rule 17.  |   |  |  |
| 14) Acknowledgment is made of a claim for dom   |   |   |  |  |
| a) ☐ The translation of the foreign language<br>15)☐ Acknowledgment is made of a claim for dom  | provisional application   | has been received.  |  |  |
| Attachment(s)   |   |   |  |  |
| Notice of References Cited (PTO-892)     Notice of Draftsperson's Patent Drawing Review (PTO-948)     Information Disclosure Statement(s) (PTO-1449) Paper Notes  | 5) 🔲 N  | terview Summary (PTO-413) Paper No(s)  otice of Informal Patent Application (PTO-152)  ther:  |  |  |

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## **DETAILED ACTION**

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

Claim 1-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Admitted Prior Art (APA) in view of Kitamura (JP 404002195).

APA (Fig 1-2F; Page 2, Line 20 – Page 3, Line 18) discloses a TBGA package configuration and a method of fabricating a ground ball bonding structure on a TBGA package constructed on a heat sink and a tape; the method comprising the steps of forming a via hole (22) in the tape (20) to expose a selected part of the heat sink (10), forming a ring-shaped ground-ball pad (31) over the tape and around the via hole, forming a solder mask (40) over the tape while unmasking the ring shaped ground ball

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pad, performing a solder-pasting process to paste a solder material through the solder mask into the via hole and during the solder pasting process air holes voids left in the via hole, performing a first reflow process to reflow the pasted solder in the via hole, attaching a solder ball (51) by means of a solder flux to the pasted solder in the via, performing a second reflow process so as to reflow the solder ball, the solder flux and solder paste into an integral body of solder wetted to the ring ground ball pad to serve as a ground ball connected to the heat sink.

The admitted prior art does not show forming a pad with a plurality of air vents substantially at equal radial intervals around the via hole and cut all the way into the tape until reaching the heat sink where air formed in the via are dawn via the vents to outside atmosphere thereby allowing pasted solder to substantially fill the up the via hole or that the equal radial intervals consist of 180, 120 or 90 degrees.

However, Kitamura (Fig 1 and 2) utilizes a pad ("land") with air vents that are inherently cut (pad has a *hollowed out* area that is formed with cross shaped via hole, "through hole" therefore it is cut) all the way into the flexible board until reaching the opposite contact (7), providing four vents spaced substantially at equal radial intervals of 180 and 90 degrees (inherent in a cross shape).

It would have been obvious to one of ordinary skill in the art to cut air vents in the pad of the admitted prior art in order to provide a secure connection via a through hole (Page 607, Paragraph 3, Lines 17-22) by obtaining an air escape passage (English Abstract).

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With respect to claim 1, 3 and 7, absent evidence of criticality in the specification, it would have been an obvious matter of design choice bounded by well known manufacturing constraints and ascertainable by routine experimentation and optimization to form the distance between the edges of the air vent to be at least equal to a diameter of the unmasked pad or to space the air vents at 120 degree because applicant has not disclosed that the dimensions are for a particular unobvious purpose, produce an unexpected result, or are otherwise critical, and it appears prima facie that the process would possess utility using another dimension. Indeed, it has been held that mere dimensional limitations are prima facie obvious absent a disclosure that the limitations are for a particular unobvious purpose, produce an unexpected result, or are otherwise critical. See, for example, In re Rose, 220 F.2d 459, 105 USPQ 237 (CCPA 1955); In re Rinehart, 531 F.2d 1048, 189 USPQ 143 (CCPA 1976); Gardner v. TEC Systems, Inc., 725 F.2d 1338, 220 USPQ 777 (Fed. Cir. 1984), cert. denied, 469 U.S. 830, 225 USPQ 232 (1984); In re Dailey, 357 F.2d 669, 149 USPQ 47 (CCPA 1966).

### Response to Arguments

Applicant's arguments with respect to claims 1-8 have been considered but are moot in view of the new ground(s) of rejection.

#### Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to James Mitchell whose telephone number is (703) 305-0244. The examiner can normally be reached on M-F 10:30-8:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David L. Talbott can be reached on (703) 305-9883. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305-3432 for regular communications and (703) 305-3230 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0956.

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jmm November 17, 2002

DAVID E. GRAYBILL PRIMARY EXAMINER